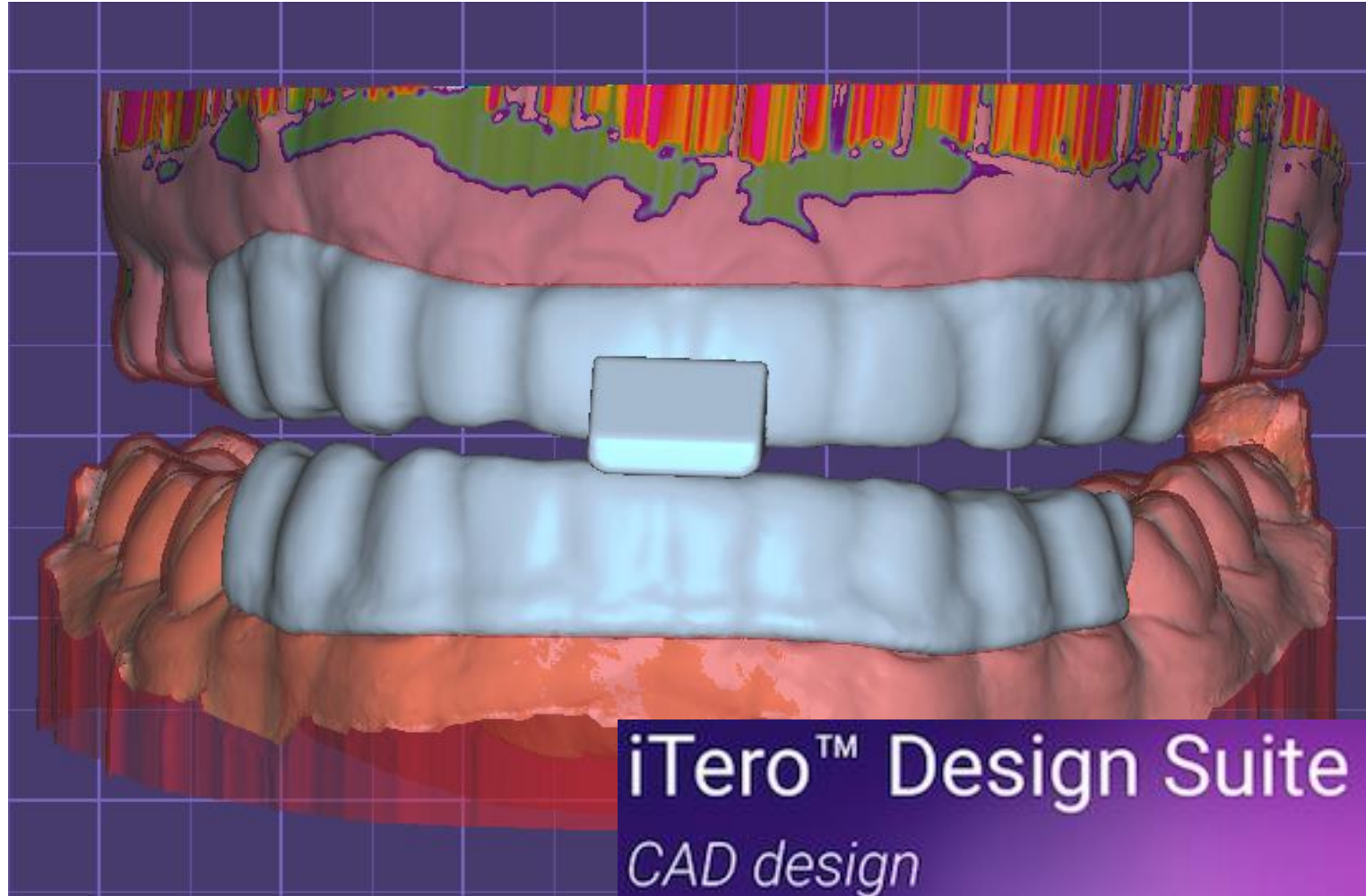


# Designing a Dual Arch Anterior Deprogrammer



# Anterior Deprogrammer & Lower Slider

1

Step 1. Set Work Order

2

Step 2 Segmentation: Skip

3

Step 3. Set Insertion Direction

4

Step 4. Articulator (optional).

5

Step 5. Mark Splint Margins

6

Step 6. Freeform Waxup Model

7

Step 7. Freeform Bite Splint Top

8

Step 8. Save and Export Shells

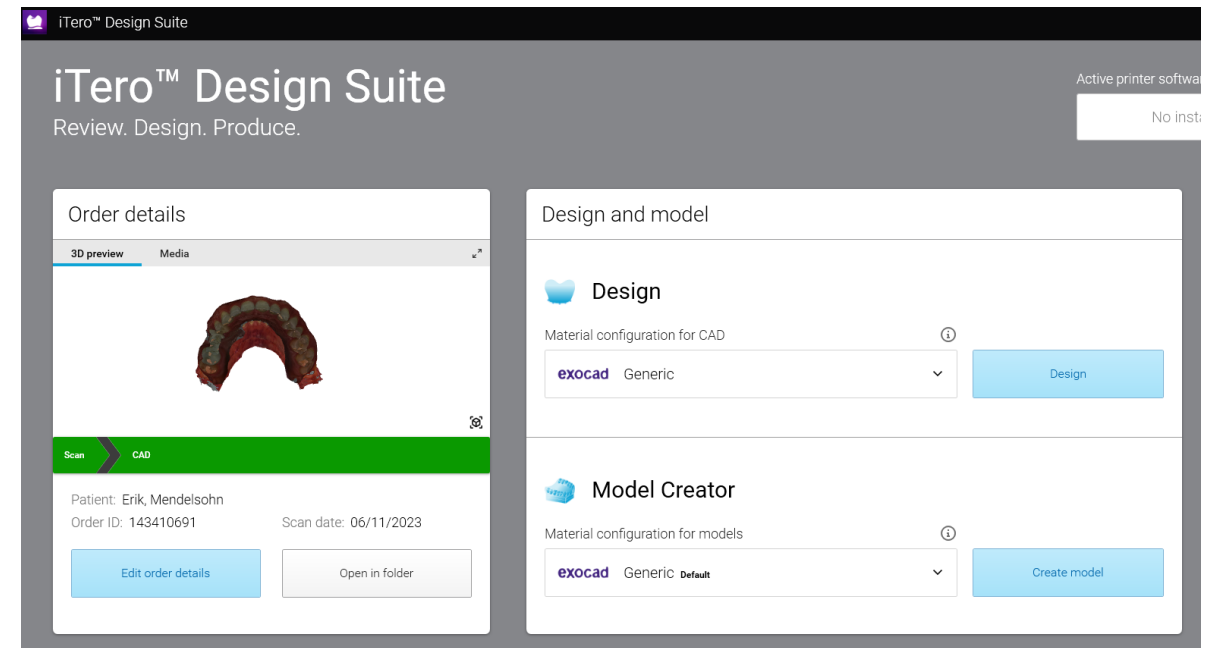
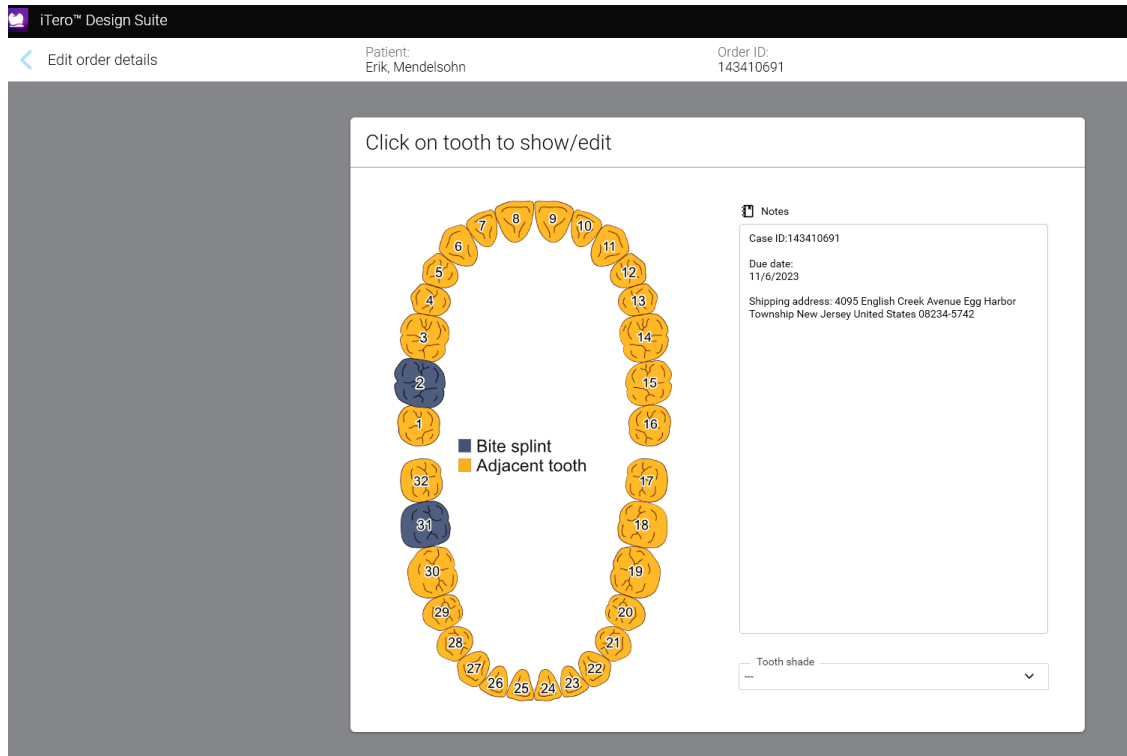
9

Step 9. Add discluder in Meshmixer

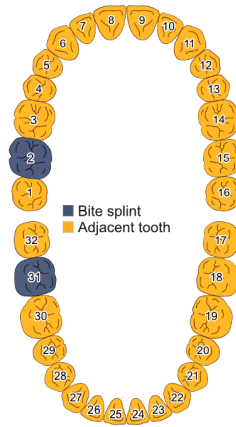
10

Step 10. Export and Print

# Step 1. Set Work Order>>Click Design to Open Design Suite.



Click on tooth to show/edit



Notes

Case ID: 143410691  
Due date:  
11/6/2023  
Shipping address: 4095 English Creek Avenue Egg Harbor  
Township New Jersey United States 08234-5742

Tooth shade  
---

# Options and parameters.

- Tip: Adjust these settings to get your ideal fits. If you want a more rigid splint increase the peripheral border to around 1.5mm.

< Tooth 2

Patient:  
Erik, Mendelsohn

Order ID:  
143410691

## Generic

### Crowns and copings



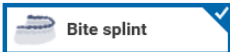
### Pontics and Mockup



### Inlays, onlays and veneers



### Removables and appliances

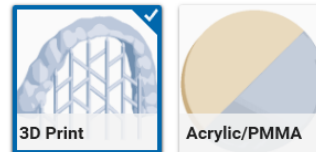


### Residual dentition



## Material

5-Axis / Laser / 3D Print



## Options & Parameters

### Additional design steps in wizard?



### Virtual extraction?



### Bite splint mode?



Minimal thickness ◀ 0.3 mm ▶

Block out angle ◀ 0° ▶

Peripheral thickness ◀ 1 mm ▶

Occlusal thickness ◀ 2.5 mm ▶

Smoothing (bite splint top) ◀ 3 mm ▶

### Hide advanced parameters

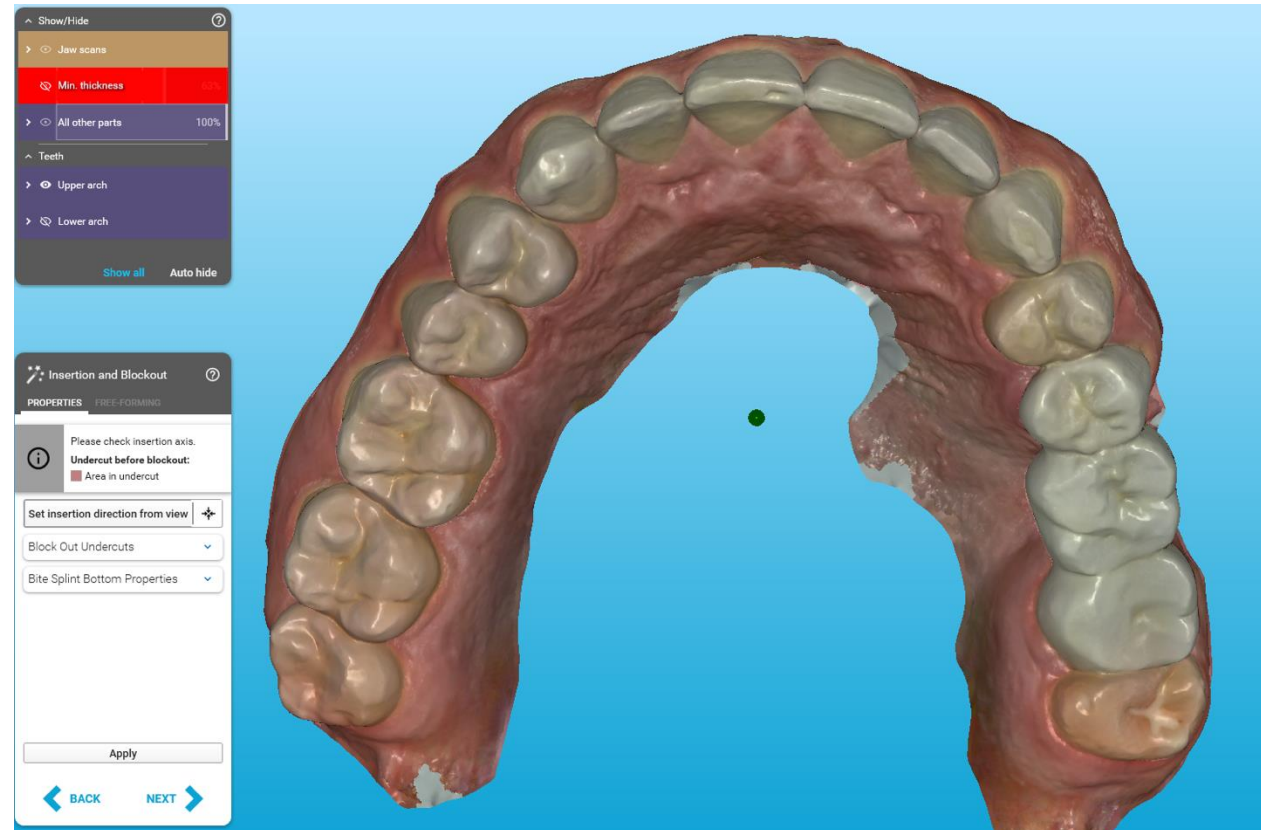
Milling diameter ◀ 0.1 mm ▶



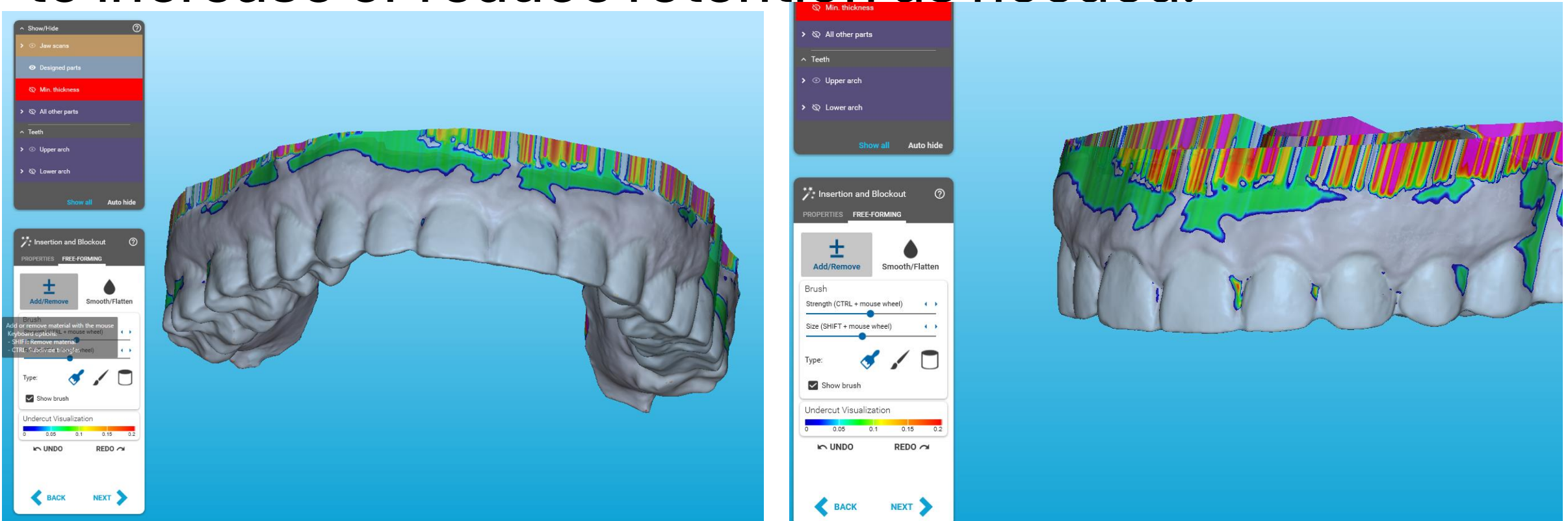
# Step 2. Skip auto segmentation.



Step 3. Set insertion direction and hit apply to create blackout model.

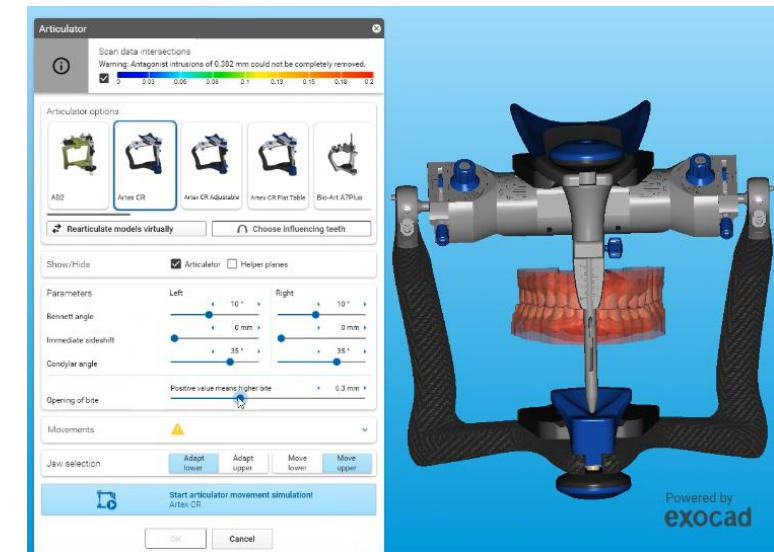
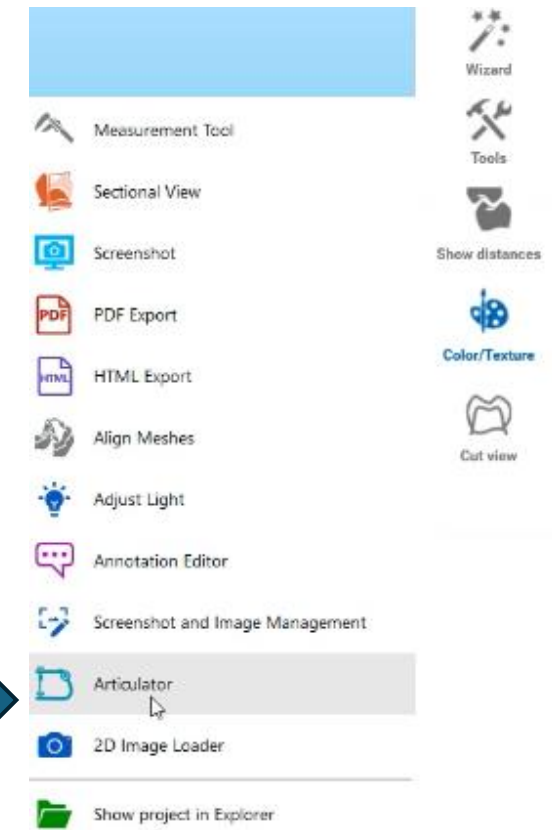


Develop a blackout model and proceed with freeform adjustments to the virtual wax blackout, modifying it to increase or reduce retention as needed.

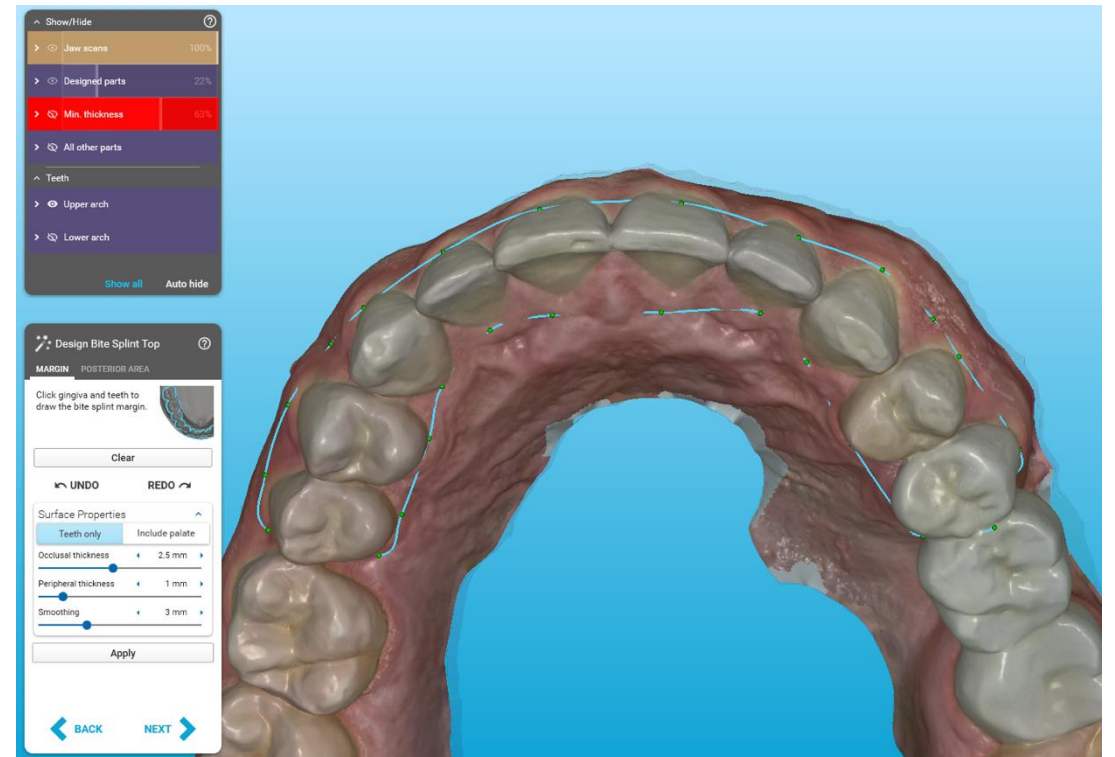
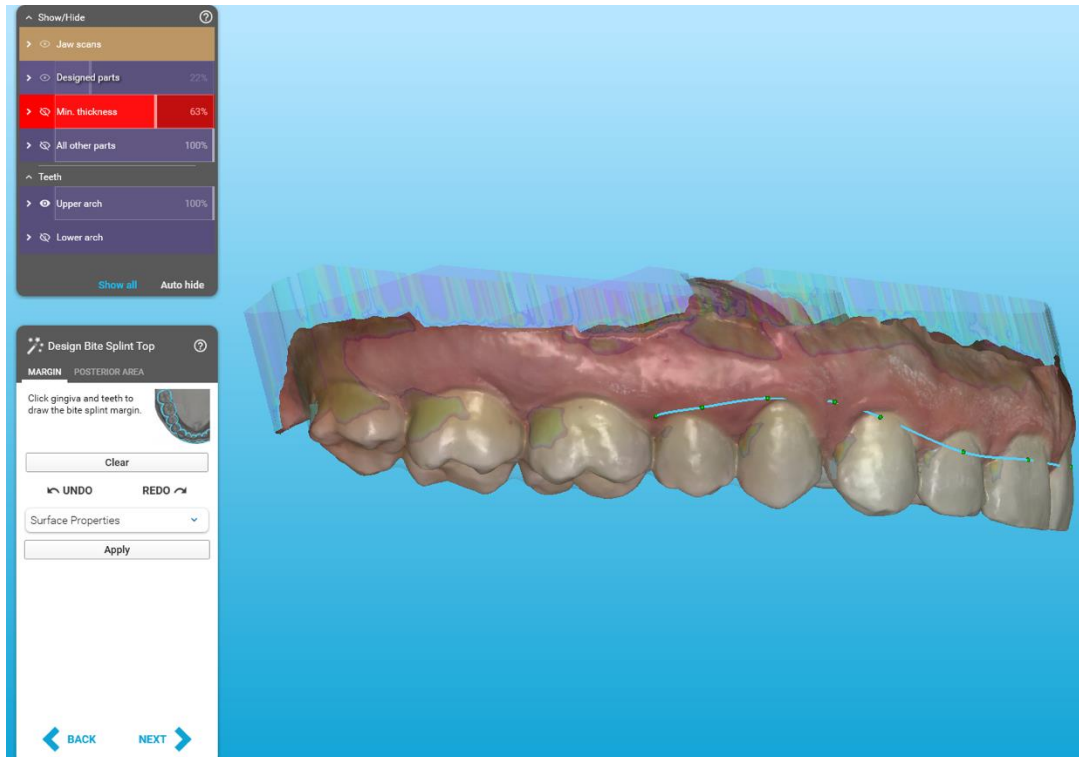


# Step 4. Opening VDO (optional):

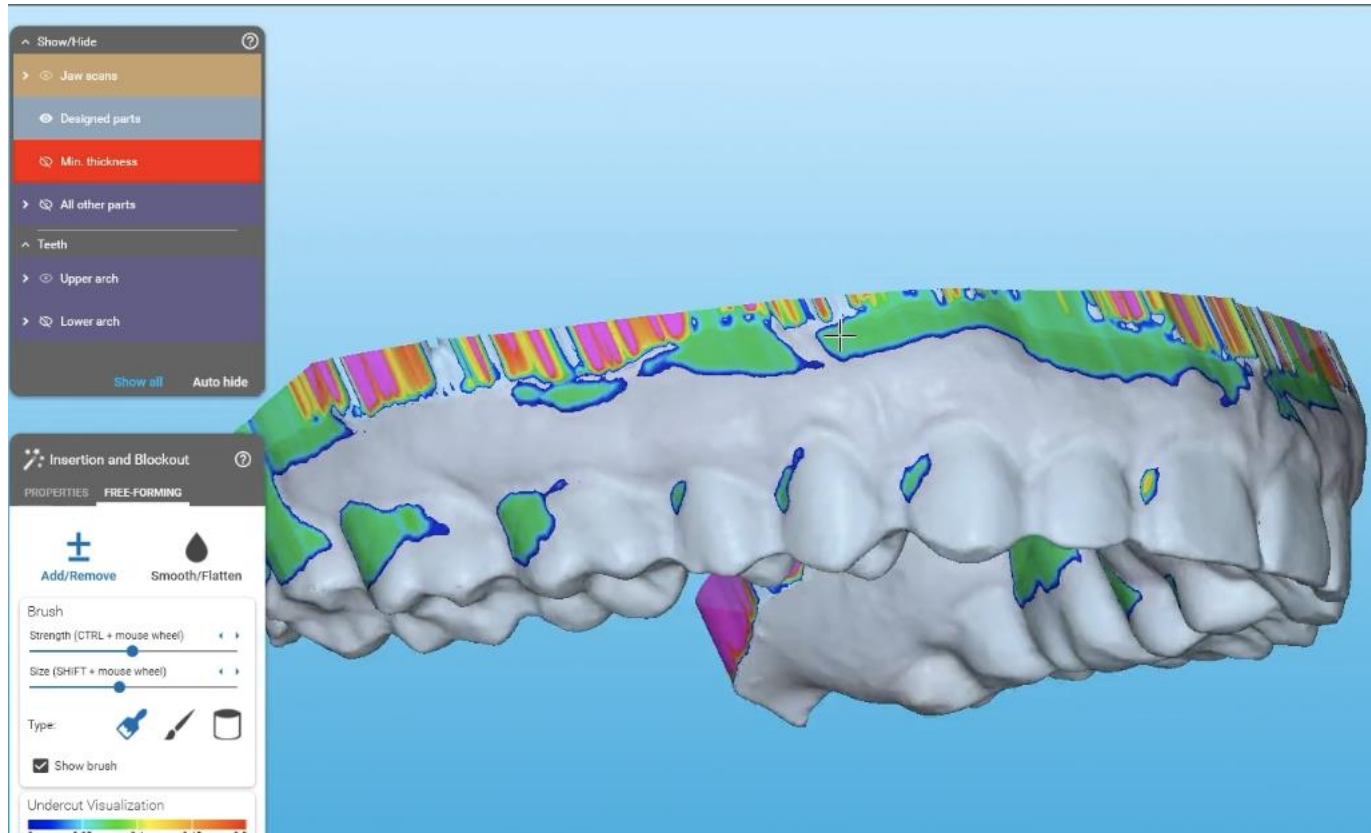
- Mount the models on the articulator
- Open to desired VDO (not necessary if you scanned at an optimal VDO).
- Tip: The Articulator is not accessible until the blockout models are created.



# 5. Mark Splint Margins.

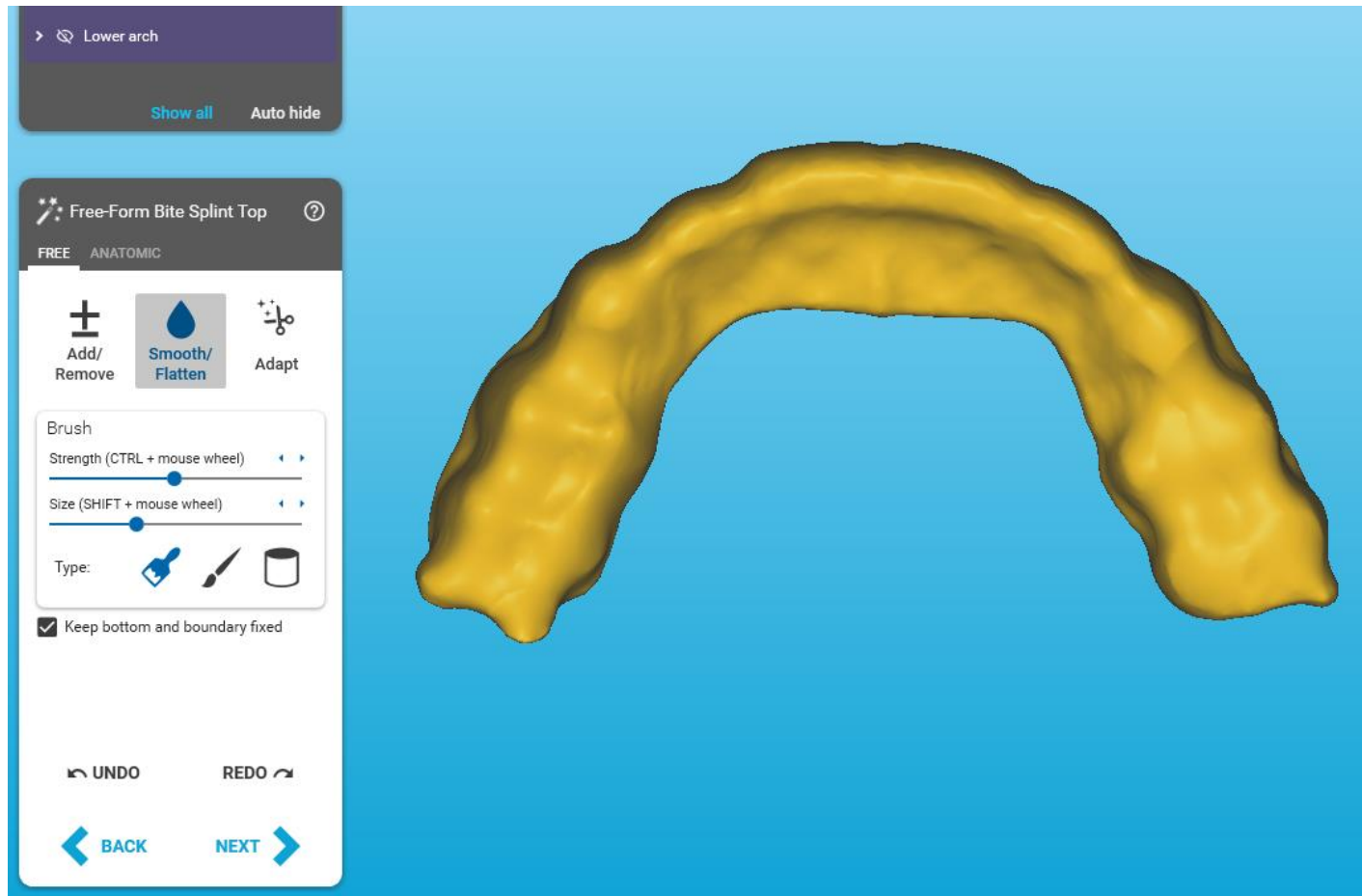


# Step 6. Freeform Blockout Model



Tip: Utilizing the freeform tools enables you to add or remove virtual blackout material. Removing material enhances retention, while adding blackout material reduces retention. Use the add/remove tool to make adjustments. Holding the Shift key removes blackout material.

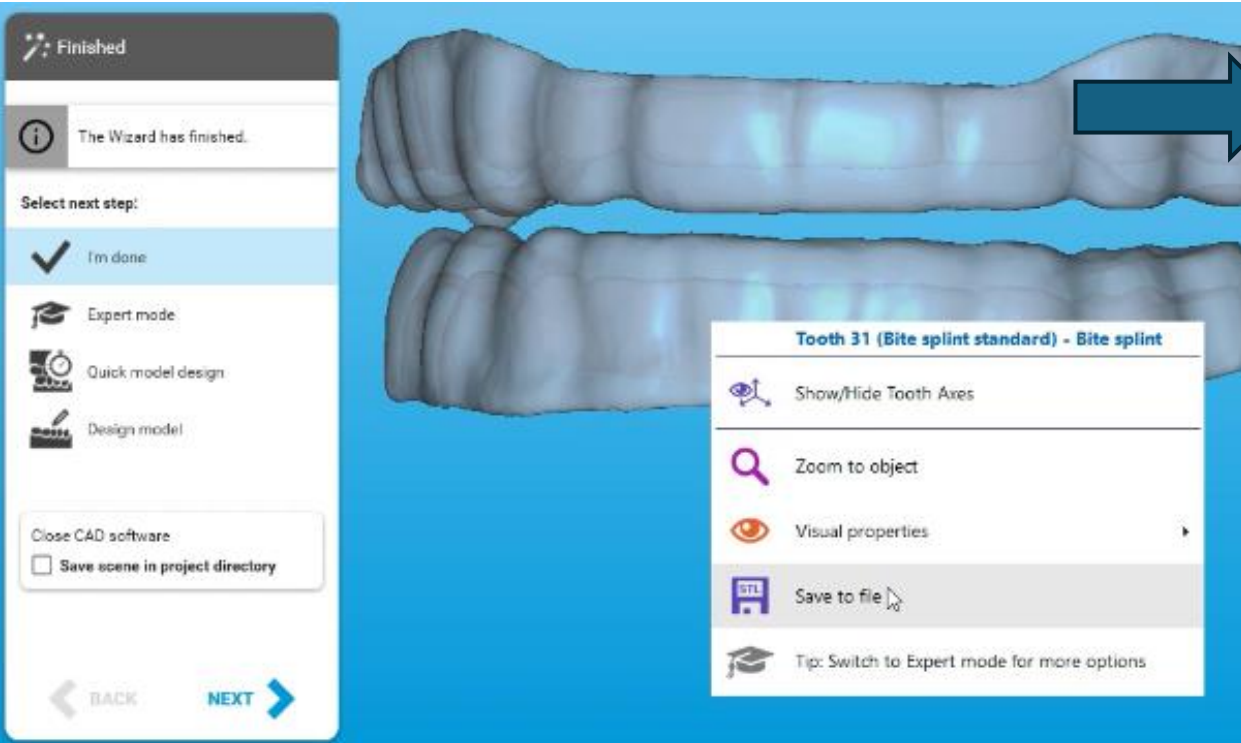
# Step 7. Freeforming Bite Splint Top



- Flatten the posterior cusp tips to reduce the likelihood of posterior contacts. This adjustment aids in preventing excessive opening of the vertical dimension of occlusion (VDO).
- Use the Cylinder tool with a large size and moderate strength to flatten.

# Step 8. Saving the Shells.

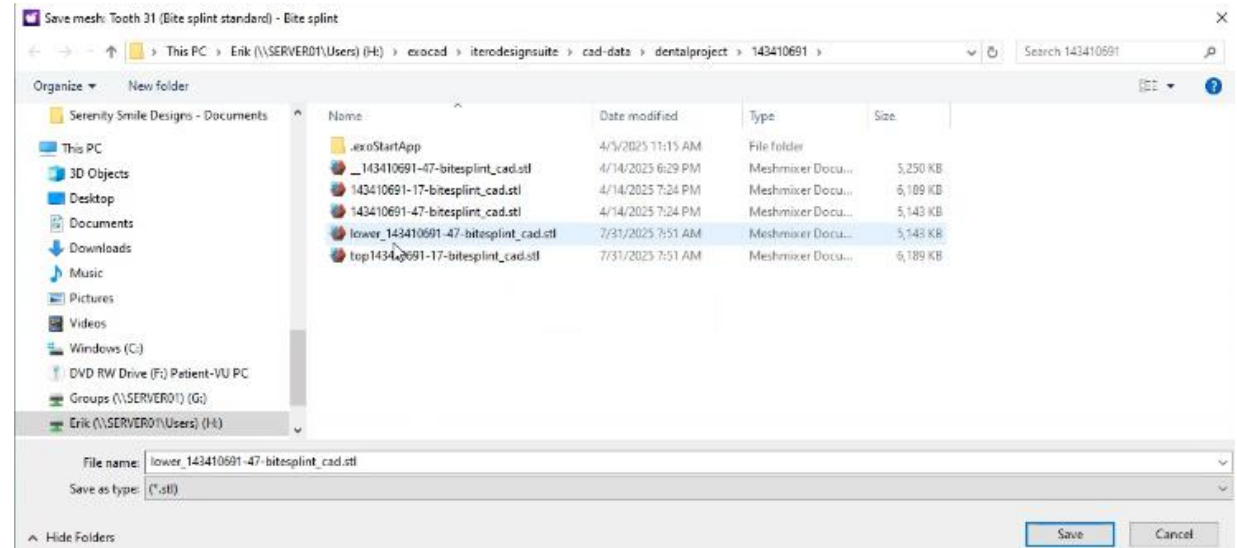
Right Click each shell >>Save to file>>Select Plain STL>>Use Default Coordinate System.



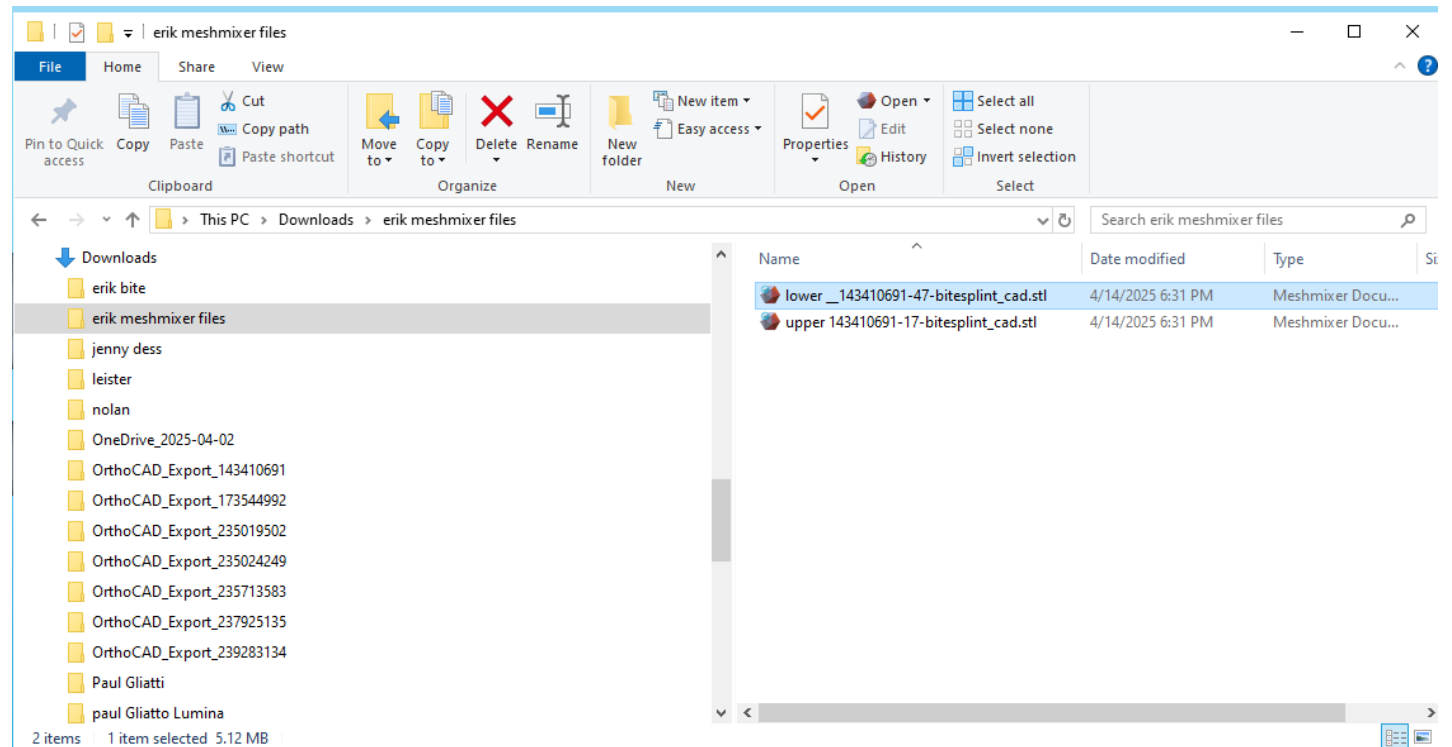
What coordinate system should be used for saving?

**Use original coordinate system of scan data**  
Discard position changes and save object(s) relative to original scan data orientation and position.

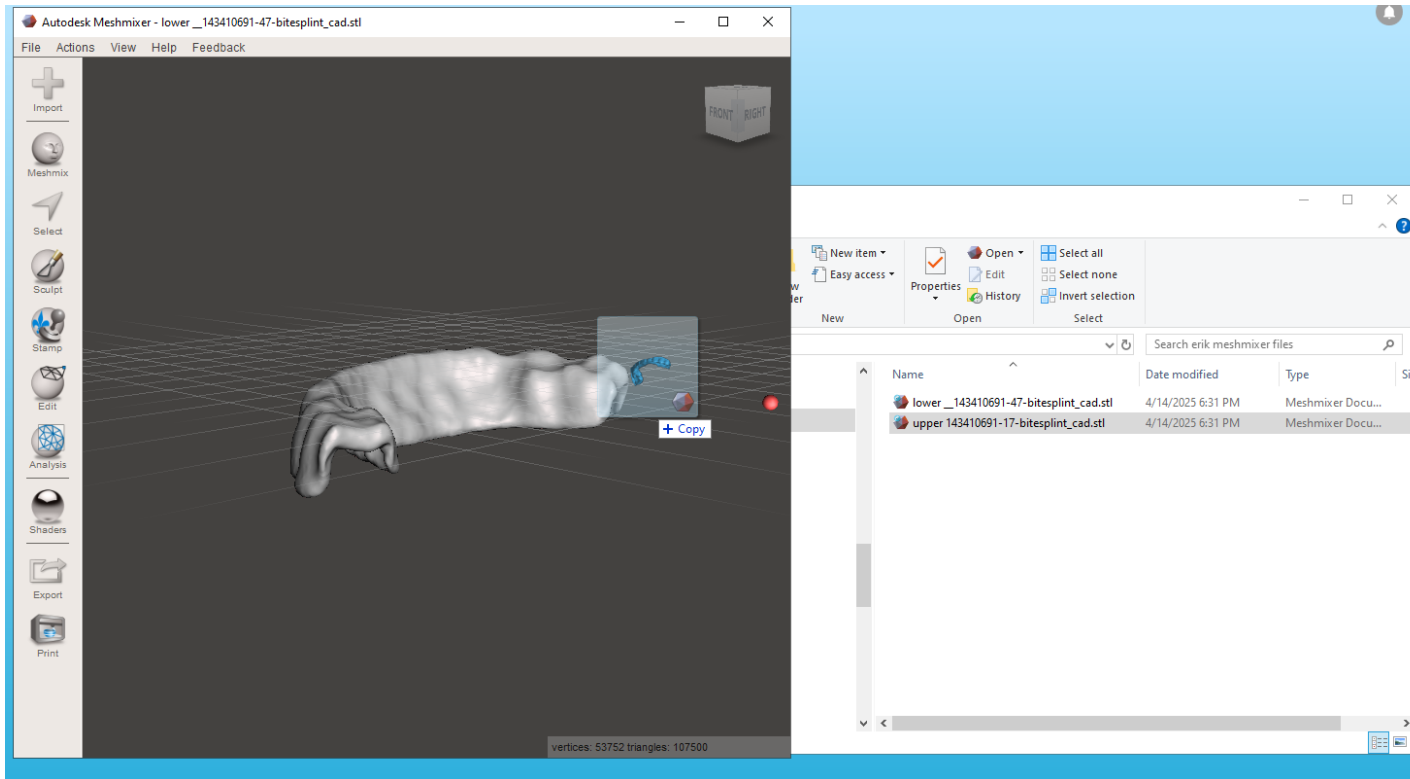
**Use default coordinate system**  
Keep changes of orientation and position.



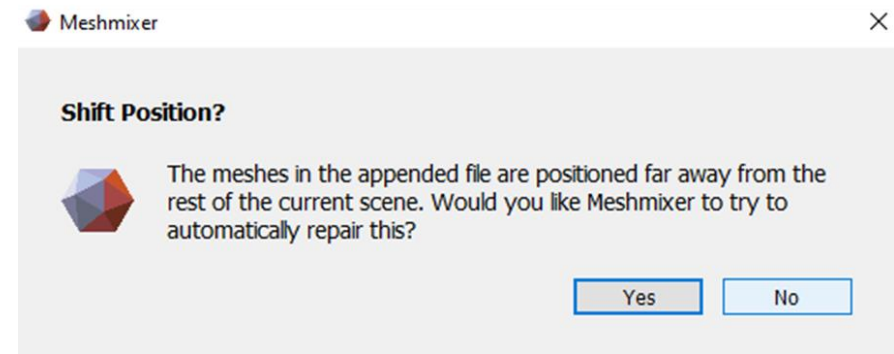
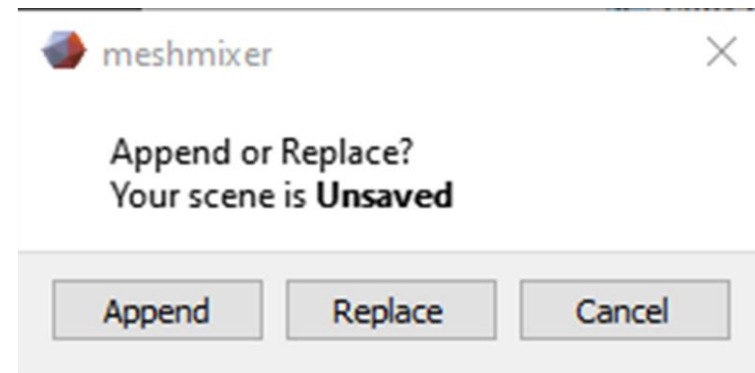
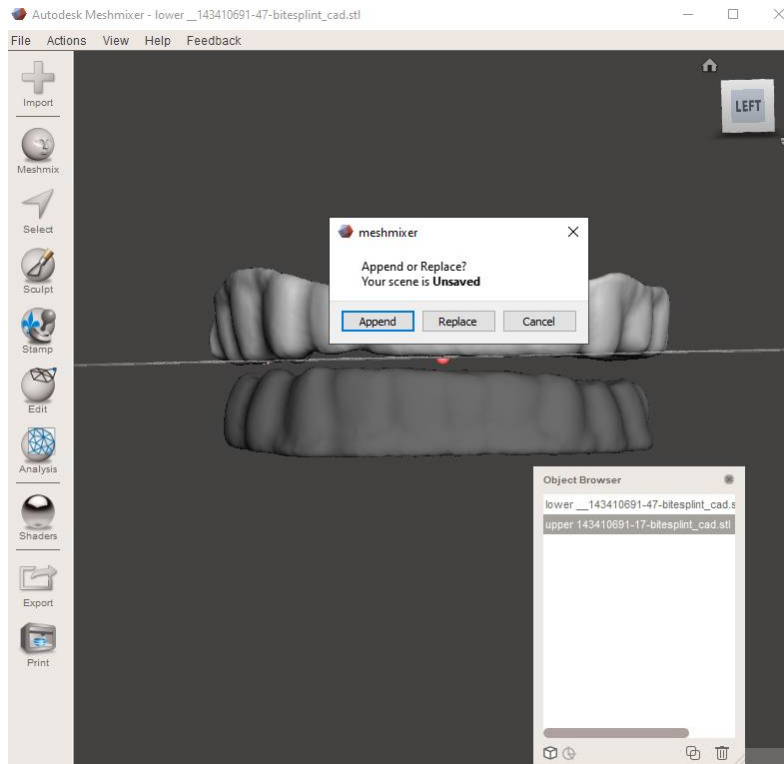
# Step 9. Use Meshmixer to add the deprogramming element.



Meshmixer, a complimentary program developed by Autodesk, performs effectively on PCs but is less optimized for use on Mac devices since it was discontinued but can still be downloaded.

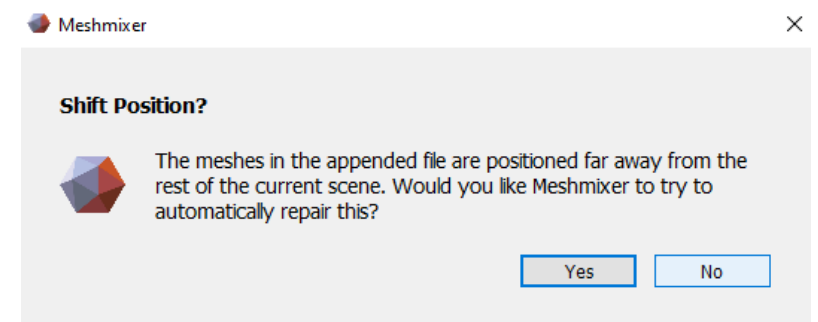
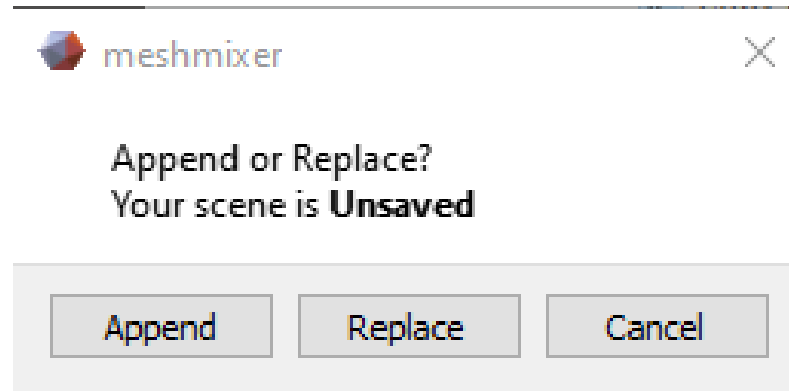
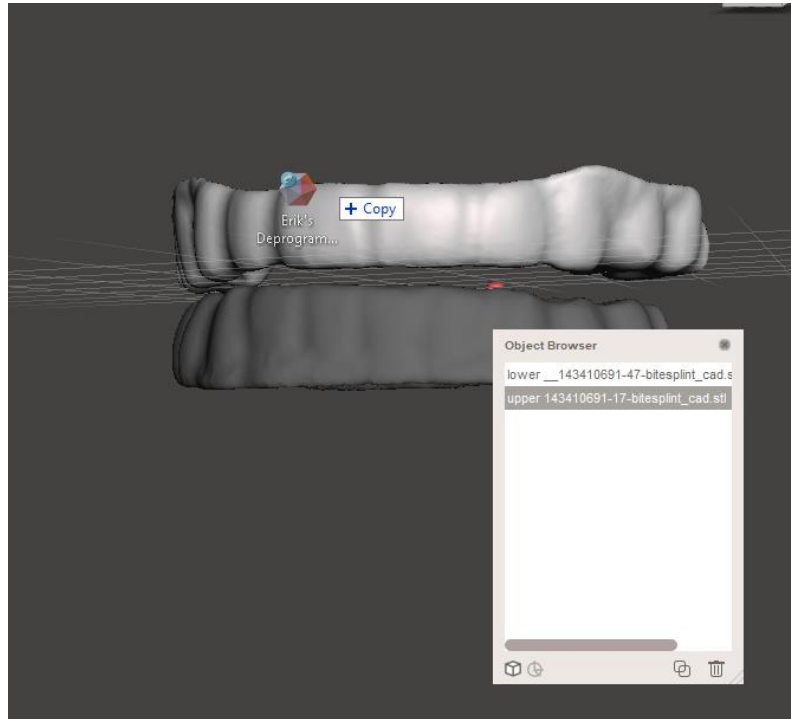


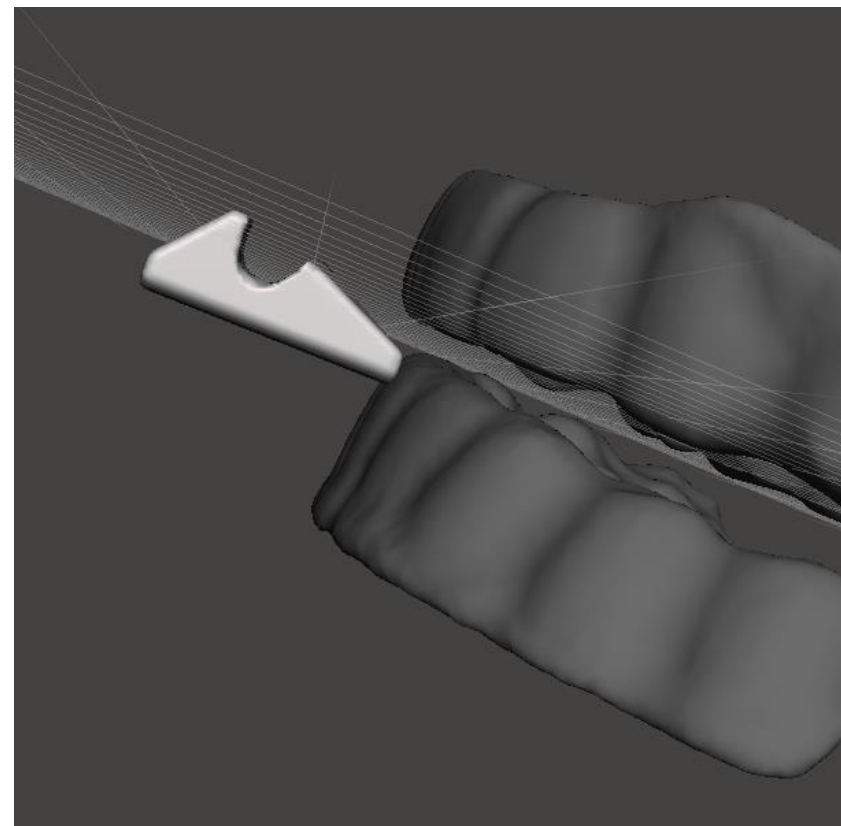
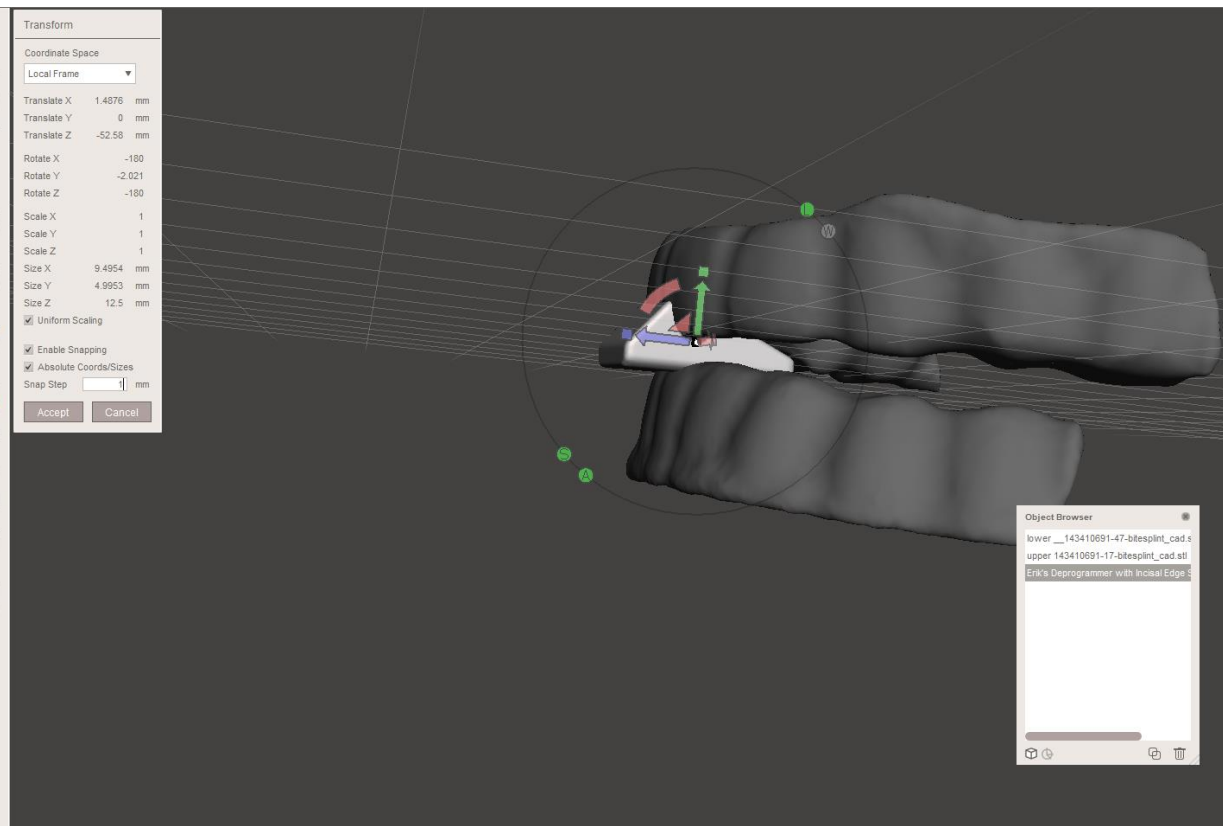
# Append the arch and do not repair.



If you exported the files using the default orientation, they will import into Meshmixer maintaining the same orientation as the bite position you recorded.

Drag and drop the discluder Click Append>> **Do not repair position!**





Transform

Coordinate Space  
Local Frame

Translate X	1.4084	mm
Translate Y	1.1523	mm
Translate Z	-53.00	mm
Rotate X	0.0018	
Rotate Y	-0.000	
Rotate Z	0.2745	
Scale X	1	
Scale Y	1	
Scale Z	1	
Size X	9.4954	mm
Size Y	4.9953	mm
Size Z	12.5	mm

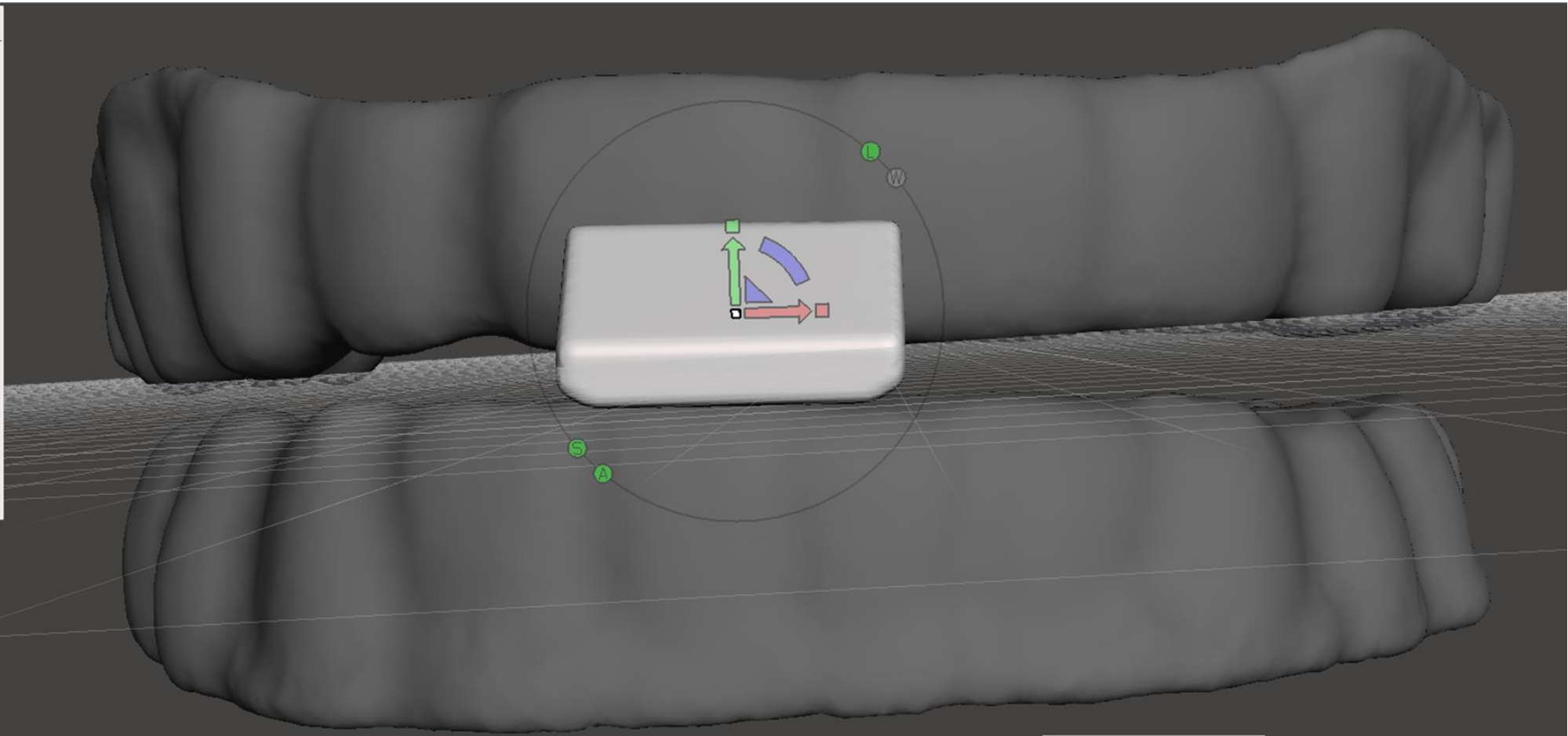
Uniform Scaling

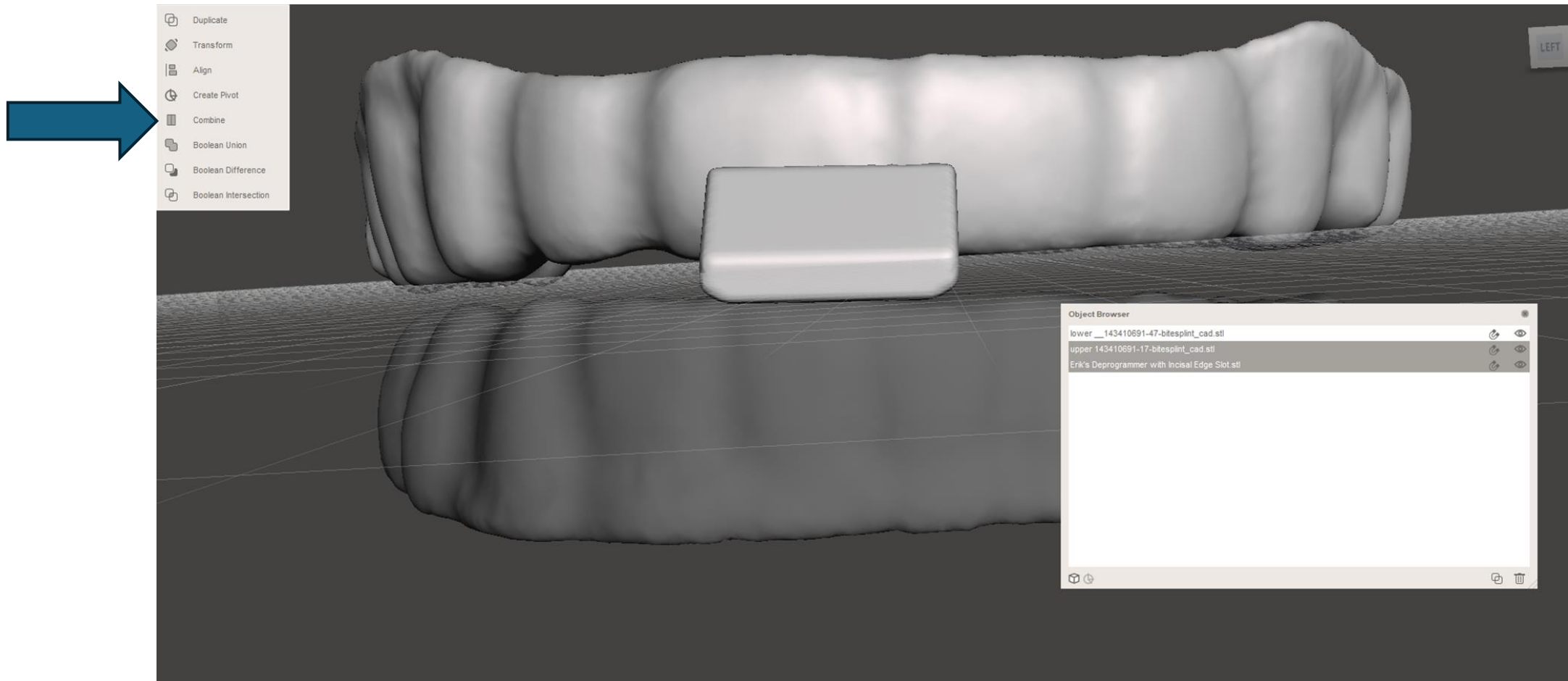
Enable Snapping

Absolute Coords/Sizes

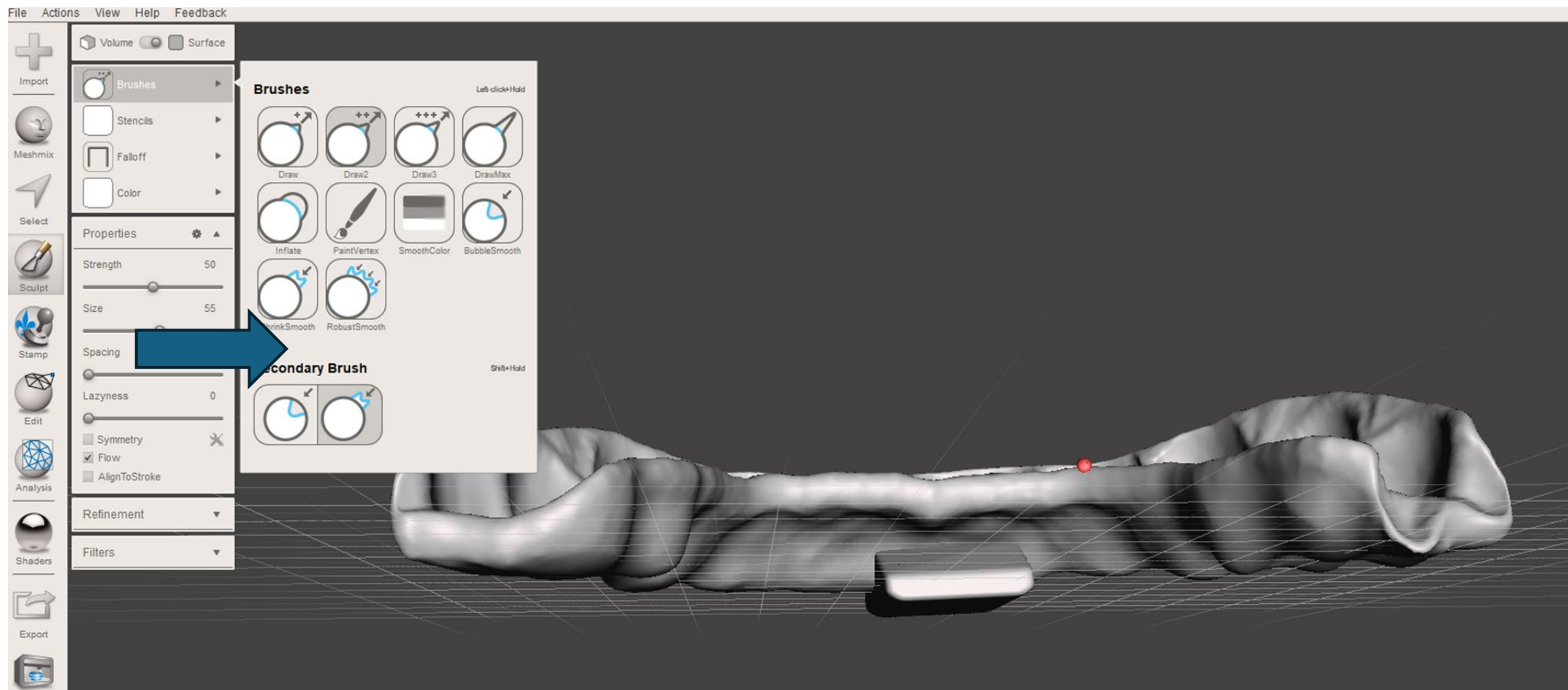
Snap Step 1 mm

Accept Cancel





Selecting both the discluder and the splint shell simultaneously will trigger a popup that allows you to combine them.



In the View Objects browser, select both the shell and the deprogrammer by holding the Shift key. This action will trigger a prompt to merge the shells. After combining them, proceed to export the file.

